LF-01

PRODUCT CERTIFICATION MATRIX



NALFA Standards Publication LF-01 An American National Standard (ANSI)

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www.nalfa.com | 413-264-5352 1350 Main St. Suite 1100 | Springfield, MA, 01103



LF-01 Product Certification Matrix

Thank you for your interest in the NALFA LF-01 and Surface Swell certifications. The LF-01 standard establishes a structured, tiered model of minimum performance requirements for laminate flooring, based on standardized test methods.

To facilitate efficient certification across multiple products, NALFA provides a certification matrix designed to minimize redundant testing and streamline the evaluation process for manufacturers.

Upon successful completion of LF-01 testing, manufacturers may proceed with the optional Surface Swell certification. A dedicated matrix is included to guide this next phase, offering a clear and systematic approach to achieving full product certification in accordance with NALFA standards.

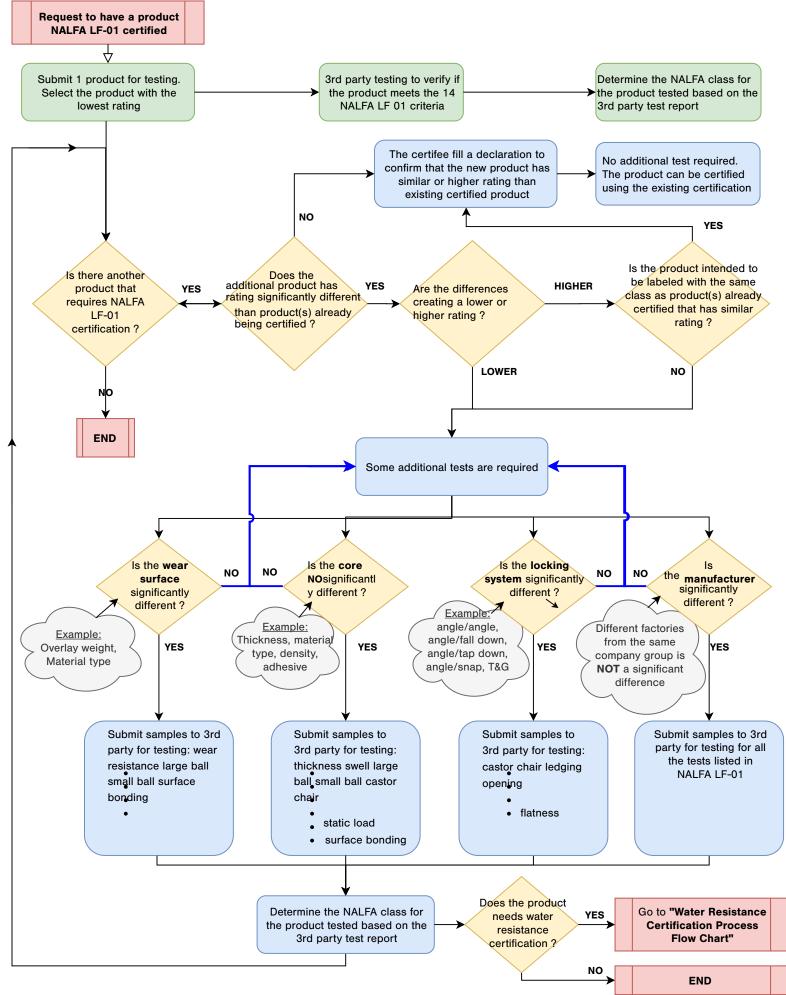
Below you can find the performance criteria for the NALFA Surface Swell test method.

NALFA Surface Swell Criteria		
Value	Units	Minimum Performance
Recovered Qualitative Rating	1-5	≤ 2
Measured Recovered Average	mm	≤ 0.3
*Minimum performance values only based on points 2-4 (P2-4)		

*3rd party results as per ISO 4760 are acceptable as equivalent to the NALFA Surface Swell- Assembled Joint test method.

Please contact <u>admin@nalfa.com</u> for any questions or concerns.

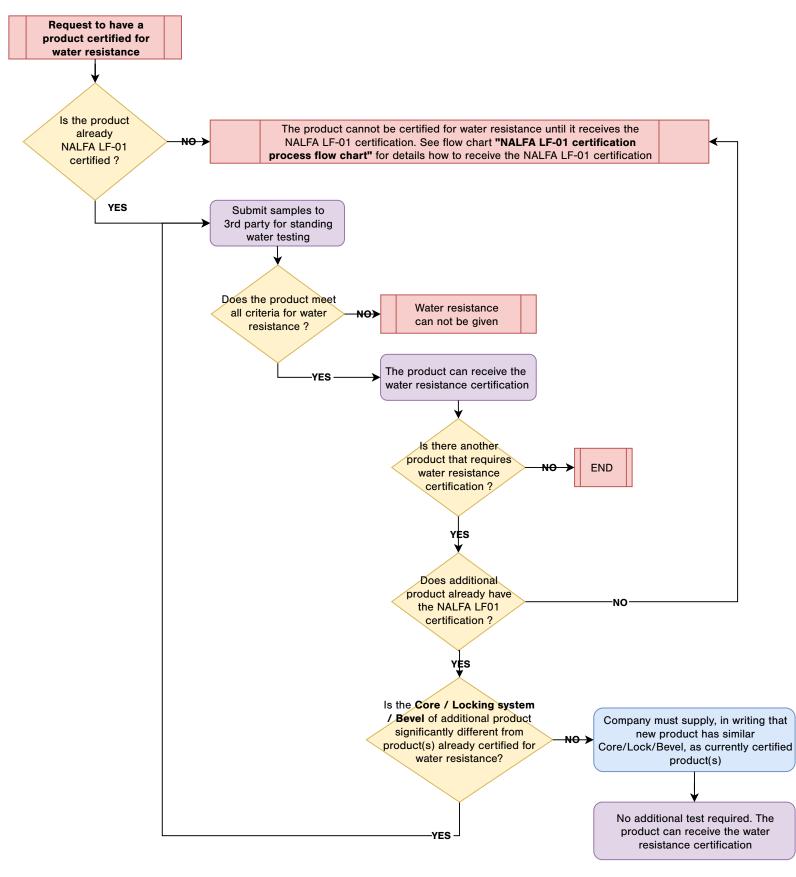
LF-01 CERTIFICATION PROCESS FLOW CHART



Definition:

- Class of use: Residential, Light commercial, Commercial, Heavy commercial
- Lowest rating: for example: lowest wear resistance, thinnest product, lowest water resistance, lowest density,
- Significant: it is the responsibility of the certifiee to define what is considered a significant change.

WATER RESISTANCE CERTIFICATION PROCESS FLOW CHART



Level of difference expected to potentially test:

- Core: nominal thickness difference, density,
- Locking system: angle/angle, angle/fold down, angle/tap down, angle/snap, T&G
- Bevel: square edge, V groove bevel, Pillow bevel